

Pehanje

IZDELAVA NOTRANJNIH UTOROV S PEHANJEM

- Natančno brušena HSS-pehala za natančno prileganje.
- Takoj dobavljiva iz zaloge za širine utorov za mozničke od 2 do 14 mm.
- Na voljo kot posamezna pehala ali v kompletih z vodilnimi pušami in podložnimi ploščicami.
- Primerna za uporabo na vseh vrstah stiskalnic.

PEHANJE

75.510

HSS pehalo za izdelavo utorov za moznike

HSS DIN 6885 JS9

P 11 ≤600 N/mm ²	P 12 ≤850 N/mm ²	P 13 ≤1000 N/mm ²	M 21 INOX ≤850 N/mm ²	K 31 GG	K 32 GGG GTS-GTW	N 41 Alu	N 42 Alu Si>10%	N 51 Cu
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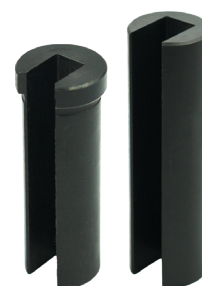
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Ref.	b1	Type	Fmax (kN)	Lc min.	Lc max.	i	l1	1 incl.
75.510.1020	2	A	2.3	6	30	1	127	-
75.510.1030	3	A	3.3	6	30	2	127	75.520.1030(1x)
75.510.2040	4	B	5.2	8	43	2	170	75.520.2040(1x)
75.510.2050	5	B	9.3	8	43	2	170	75.520.2050(1x)
75.510.3060	6	C	8.6	10	64	2	300	75.520.3060(1x)
75.510.3080	8	C	18	10	64	3	300	75.520.3080(2x)
75.510.4100	10	D	36	20	150	3	352	75.520.4100(2x)
75.510.4120	12	D	48	20	150	3	352	75.520.4120(2x)
75.510.4140	14	D	50	20	150	3	352	75.520.4140(2x)
75.510.5160	16	E	52	20	150	4	394	75.520.5160(3x)
75.510.5180	18	E	55	20	150	4	394	75.520.5180(3x)

VODILNA PUŠA Z OBROBO

75.530

Pehalo za izdelavo utorov za moznike – vodilna puša za izvrtino tolerance H7



A-C

D-E

Ref.	d1	b1 (DIN 6885)	Type	l1
75.530.1060	6	2	A	32
75.530.1070	7	2	A	32
75.530.1080	8	2	A	32
75.530.1090	9	3	A	32
75.530.1100	10	3	A	32
75.530.2110	11	4	B	46
75.530.2120	12	4	B	46
75.530.2130	13	5	B	46
75.530.2140	14	5	B	46
75.530.2150	15	5	B	46
75.530.2160	16	5	B	46
75.530.2170	17	5	B	46
75.530.3180	18	6	C	65
75.530.3190	19	6	C	65
75.530.3200	20	6	C	65
75.530.3220	22	6	C	65
75.530.3240	24	8	C	65
75.530.3250	25	8	C	65
75.530.3260	26	8	C	65
75.530.3270	27	8	C	65
75.530.3280	28	8	C	65
75.530.3300	30	8	C	65

Ref.	d1	b1 (DIN 6885)	Type	l1
75.530.4321	32	10	D	102
75.530.4341	34	10	D	102
75.530.4351	35	10	D	102
75.530.4361	36	10	D	102
75.530.4381	38	10	D	102
75.530.4401	40	12	D	102
75.530.4421	42	12	D	102
75.530.4441	44	12	D	102
75.530.4451	45	14	D	127
75.530.4461	46	14	D	127
75.530.4481	48	14	D	127
75.530.4501	50	14	D	127
75.530.5521	52	16	E	127
75.530.5541	54	16	E	127
75.530.5551	55	16	E	127
75.530.5561	56	16	E	127
75.530.5581	58	16	E	127
75.530.5601	60	18	E	154
75.530.5621	62	18	E	154
75.530.5641	64	18	E	154
75.530.5651	65	18	E	154



79.600.0610

SET ZA PEHANJE 6-10 MM

- Pehala premera 2 in 3 mm (A)
- Vodilne puše z obrobo premera 6, 8 in 10 mm (A)
- Vključno s podložnimi ploščicami
- V robustnem aluminijastem kovčku



79.600.1230

SET ZA PEHANJE 12-30 MM

- Pehala premera 4 in 5 mm (B); 6 in 8 mm (C)
- Vodilne puše z obrobo premera 12, 14, 15 in 16 mm (B); 18, 19, 20, 22, 24, 25, 26, 28 in 30 mm (C)
- Vključno s podložnimi ploščicami
- V robustnem aluminijastem kovčku



79.600.3250

SET ZA PEHANJE 32-50 MM

- Pehala premera 10, 12 in 14 mm (D)
- Vodilne puše z obrobo premera 32, 34, 35, 36, 38, 40, 42, 44, 45, 46, 48 in 50 mm (D)
- Vključno s podložnimi ploščicami
- V robustnem aluminijastem kovčku



NAŠ NASVET: UPORABLJAJTE PHANTOM REZALNO PASTO

Skenirajte QR-kodo za izbiro ustrezne rezalne paste za uporabo pri pehanju.



*»Dvignite kakovost svoje obdelave na višjo raven –
izberite zagotovljeno natančno prileganje.«*